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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO. CONFIRMATION NO.	
10/560,171	12/09/2005	Yukio Aoki	09852/0203745-US0	1361
7278 7590 07/09/2008 DARBY & DARBY P.C.			EXAMINER	
P.O. BOX 770	)	HEVEY, JOHN A		
Church Street Station New York, NY 10008-0770  ART UNIT PAPER N				PAPER NUMBER
			1793	
			NOTIFICATION DATE	DELIVERY MODE
			07/09/2008	ELECTRONIC

# Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

patent@darbylaw.com patents@darbylaw.com mcollazo@darbylaw.com

#### Application No. Applicant(s) AOKI, YUKIO 10/560,171 Office Action Summary Examiner Art Unit

		JOHN A. HEVEY	1/93			
n ·	The MAILING DATE of this communication app	ears on the cover sheet with the	correspondence ad	ldress		
Period fo	or Reply					
WHIC - Exte after - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR REPL.  PLEVER IS LONGER, FROM THE MALING D/  nations (into map is a snalable under the provisions of 37 CFR 11.  SIX (6) HONTH'S from the control of the provisions of 37 CFR 11.  SIX (6) HONTH'S from the control of the provisions of 37 CFR 11.  Poly (7)	ATE OF THIS COMMUNICATIO 36(a). In no event, however, may a reply be ti vill apply and will expire SIX (6) MONTHS fron , cause the application to become ABANDON	N. mely filed in the mailing date of this c ED (35 U.S.C. § 133).	,		
Status						
1)🖂	Responsive to communication(s) filed on 4/10/	<u>2008</u> .				
2a)⊠	This action is FINAL. 2b) ☐ This	action is non-final.				
3)	3) Since this application is in condition for allowance except for formal matters, prosecution as to the men					
	closed in accordance with the practice under E	x parte Quayle, 1935 C.D. 11, 4	53 O.G. 213.			
Disposit	ion of Claims					
4)⊠	Claim(s) 1-4 is/are pending in the application.					
	4a) Of the above claim(s) is/are withdrawn from consideration.					
	Claim(s) is/are allowed.					
6)⊠	Claim(s) 1-4 is/are rejected.					
7)	Claim(s) is/are objected to.					
8)□	Claim(s) are subject to restriction and/or	r election requirement.				
Applicat	ion Papers					
9)	The specification is objected to by the Examine	r.				
	The drawing(s) filed on is/are: a) ☐ acce		Examiner.			
-	Applicant may not request that any objection to the	drawing(s) be held in abeyance. Se	e 37 CFR 1.85(a).			
	Replacement drawing sheet(s) including the correct	ion is required if the drawing(s) is of	ojected to. See 37 Cl	FR 1.121(d).		
11)	The oath or declaration is objected to by the Ex	aminer. Note the attached Office	Action or form P7	TO-152.		
Priority (	under 35 U.S.C. § 119					
12)🖾	Acknowledgment is made of a claim for foreign	priority under 35 U.S.C. § 119(a	ı)-(d) or (f).			
	All b)    Some * c)    None of:	. ,	, , , , ,			
,	1. Certified copies of the priority documents	s have been received.				
	2. Certified copies of the priority documents	s have been received in Applicat	ion No			
	3. Copies of the certified copies of the prior	rity documents have been receiv	ed in this National	Stage		
	application from the International Bureau	I (PCT Rule 17.2(a)).				
* 5	See the attached detailed Office action for a list	of the certified copies not receive	ed.			
Attachmen	nt(s)					
5.7						

- 1) Notice of References Cited (PTO-892)
  2) Notice of Draftsperson's Patent Drawing Review (PTO-948)
  3) Anformation Disclosure Statement(s) (PTO/SE/DE)
  - Paper No(s)/Mail Date 12/20/2007.

- 4) Interview Summary (PTO-413) Paper No(s)/Mail Date. \_\_\_
- 5) Notice of Informal Patent Application
- 6) Other:

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## DETAILED ACTION

# Status of Application

Claims 5-8 are cancelled, claims 1 is amended. Claims 1-4 are pending and presented for examination.

## Status of Rejections

The rejection of claims 1 and 5 under 35 USC 112 has been withdrawn, with applicant interpretation of the claimed language stated on the record to include a combined total of Ta carbonitride and Nb carbonitride of 5-7 wt%.

The rejections of claims 1, 3-5 and 7-8 under 35 USC 103 over Sakuragi and claims 2 and 6 over Sakuragi in view of Heinrich et al. have been withdrawn in view of applicant amendment of claim 1.

## Claim Rejections - 35 USC § 103

- The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148
   USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:
  - Determining the scope and contents of the prior art.

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2. Ascertaining the differences between the prior art and the claims at issue.

- 3. Resolving the level of ordinary skill in the pertinent art.
- Considering objective evidence present in the application indicating obviousness or nonobviousness.
- Claims 1 and 3-4 are rejected under 35 U.S.C. 103(a) as being unpatentable over Tsuda et al. (US6057046).

In regards to claims 1, Tsuda et al. ("Tsuda") teaches a sintered alloy useful for cutting tools, comprising beta-WC, 5-25 wt% of a binder comprising Ni and Co, and 2-15 wt% of one or more selected from Ta carbonitride, Nb carbonitride, and others (see claim 7). It would have been obvious to one of ordinary skill in the art to select from the portion of the overlapping ranges.

Overlapping ranges have been held to establish prima facie obviousness (see MPEP 2144.05 [R-5]). Furthermore, it would have been obvious to one of ordinary skill in the art at the time of the invention to select Ta carbonitride and Nb carbonitride from the disclosed species in order to increase the reliability and resistance to thermal shock of the material

In regards to claim 3, although the reference is silent to the specific fracture toughness of the material at room temperature, Tsuda teaches a material having substantially the same composition and method of making the composition it would necessarily follow that the composition would possess the same properties as instantly claimed.

In regards to claim 4, Tsuda is drawn to cemented carbide materials used to form surface coated cutting tools (see for example, Tsuda col 2, ln 61-67).

Thus, it would have been obvious to one of ordinary skill in the art to form a

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surface coated gear cutting tool comprising a cemented carbide material as taught by Tsuda as described above. The use of WC based cemented carbide materials for gear cutting tools is well known in the art (Tsuda col 1, In 22-30) and one of ordinary skill in the art would have recognized the ability to use such a material to form said tool, in order to benefit from the enhanced reliability and thermal shock resistance of the material as taught by Tsuda.

 Claim 2 is rejected under 35 U.S.C. 103(a) as being unpatentable over Tsuda et al. (US6057046) in view of Heinrich et al. (US7163657).

Tsuda teaches 2-15 wt% of one or more selected from Ta carbonitride, Nb carbonitride, and others (see claim 7) however fails to teach the relative contents of Ta and Nb as required by claim 2.

Heinrich et al. ("Heinrich") teaches a cemented carbide material comprising WC, Co binder, and at least one additional carbide, nitride, or carbonitride (see col 6, In 15-34). Heinrich further teaches examples comprising carbides of Nb, and Ta falling within the contents required by claim 2 (see Table 14).

It would have been obvious to one of ordinary skill in the art to select from the teachings of Tsuda a WC-Co material further comprising carbonitrides of Ta and Nb falling within the instantly claimed ranges. Tsuda in view of Heinrich teach the substitutability of carbides, nitrides, and carbonitrides of Ta and Nb as additives to WC-Co materials, and optimization of the their respective contents

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within the disclosed ranges would have been obvious to one of ordinary skill in the art at the time of the invention in order to increase the reliability and toughness of the material for cutting tool applicability.

### Response to Arguments

- Applicant's arguments with respect to claims 1-4 have been considered but are moot in view of the new ground(s) of rejection.
- Applicant has amended the scope of claim 1 by narrowing the content of Ta carbonitride and Nb carbonitride, therefore necessitating a new grounds of rejection.

#### Conclusion

Applicant's amendment necessitated the new ground(s) of rejection presented in
this Office action. Accordingly, THIS ACTION IS MADE FINAL. See MPEP
§ 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37
CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of

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the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to JOHN A. HEVEY whose telephone number is (571)270-3594. The examiner can normally be reached on Monday - Friday 7:30 AM to 5:00 PM FST.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Jessica Ward can be reached on 571-272-1223. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/J. A. H./

Examiner, Art Unit 1793

/Jessica L. Ward/

Supervisory Patent Examiner, Art Unit 1793

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